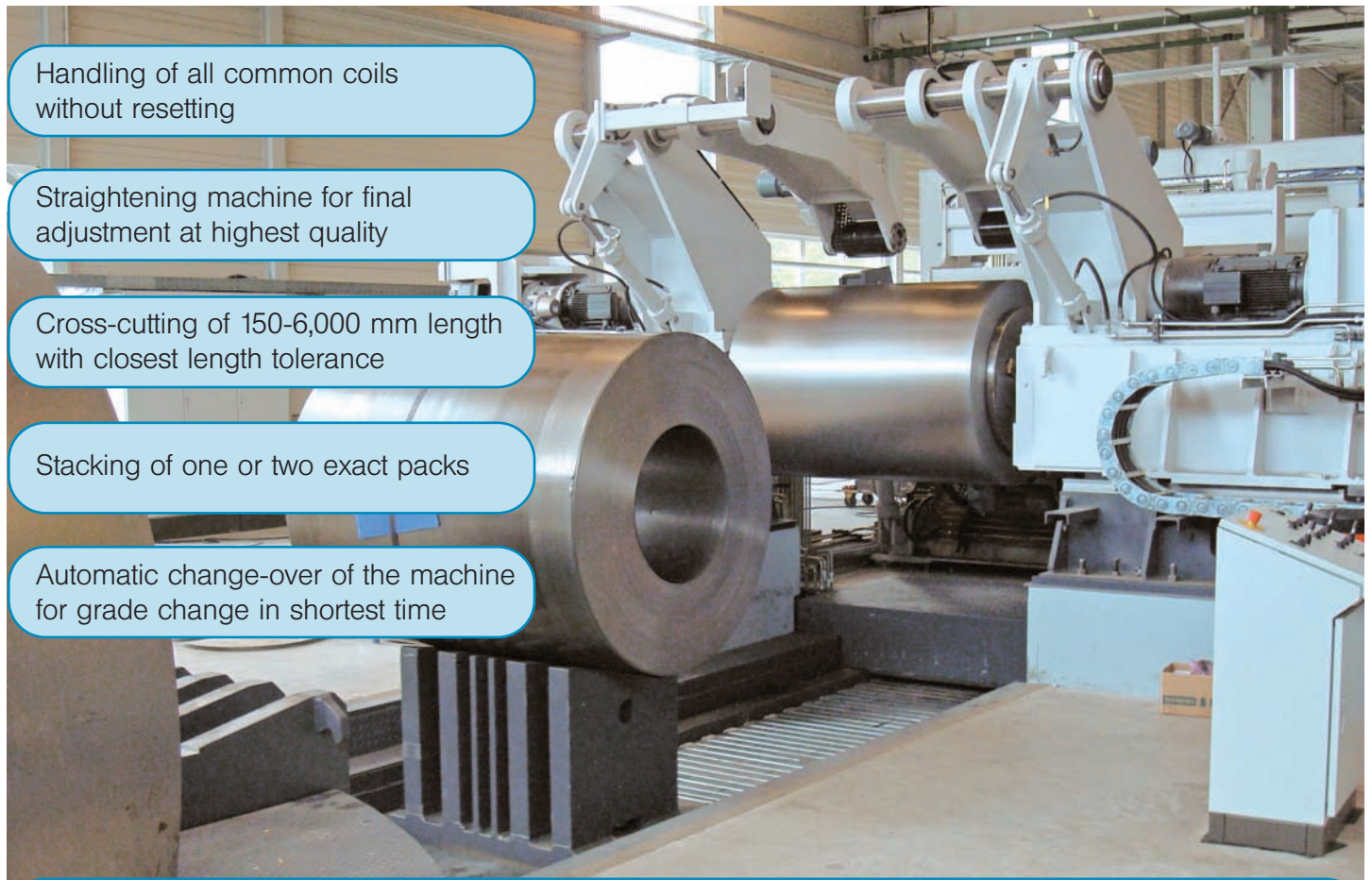


## All in one hand

Reaching the target of  
above-average output

**GERD WOLFF**  
**MASCHINENFABRIK**

**bkm**



Handling of all common coils  
without resetting

Straightening machine for final  
adjustment at highest quality

Cross-cutting of 150-6,000 mm length  
with closest length tolerance

Stacking of one or two exact packs

Automatic change-over of the machine  
for grade change in shortest time

### High performance straightening and cut-to-length line

To obtain above-average output, the focus in development was on a high level of automation. Settings for most different plate dimensions can be accomplished in shortest time.

In addition to edge cuts, this machine cuts strip into two strips along the centreline. Edge strips up to 300 mm each side can be reeled. The flexibility of this machine enables the owner to respond to different customer specifications of panel width and panel length.

#### Specifications:

Machine speed:	max. 60 m/min
Strip width:	300-2,100 mm
Strip thickness:	0.5-4 mm
Tensile strength:	max. up to 2 mm, 1,200 N/mm <sup>2</sup>
Cutting speed:	100 cuts/minute
Plate length:	150-9,000 mm
Length tolerance:	0.15 mm/m
Pack stackers:	2 stackers

All in one hand



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