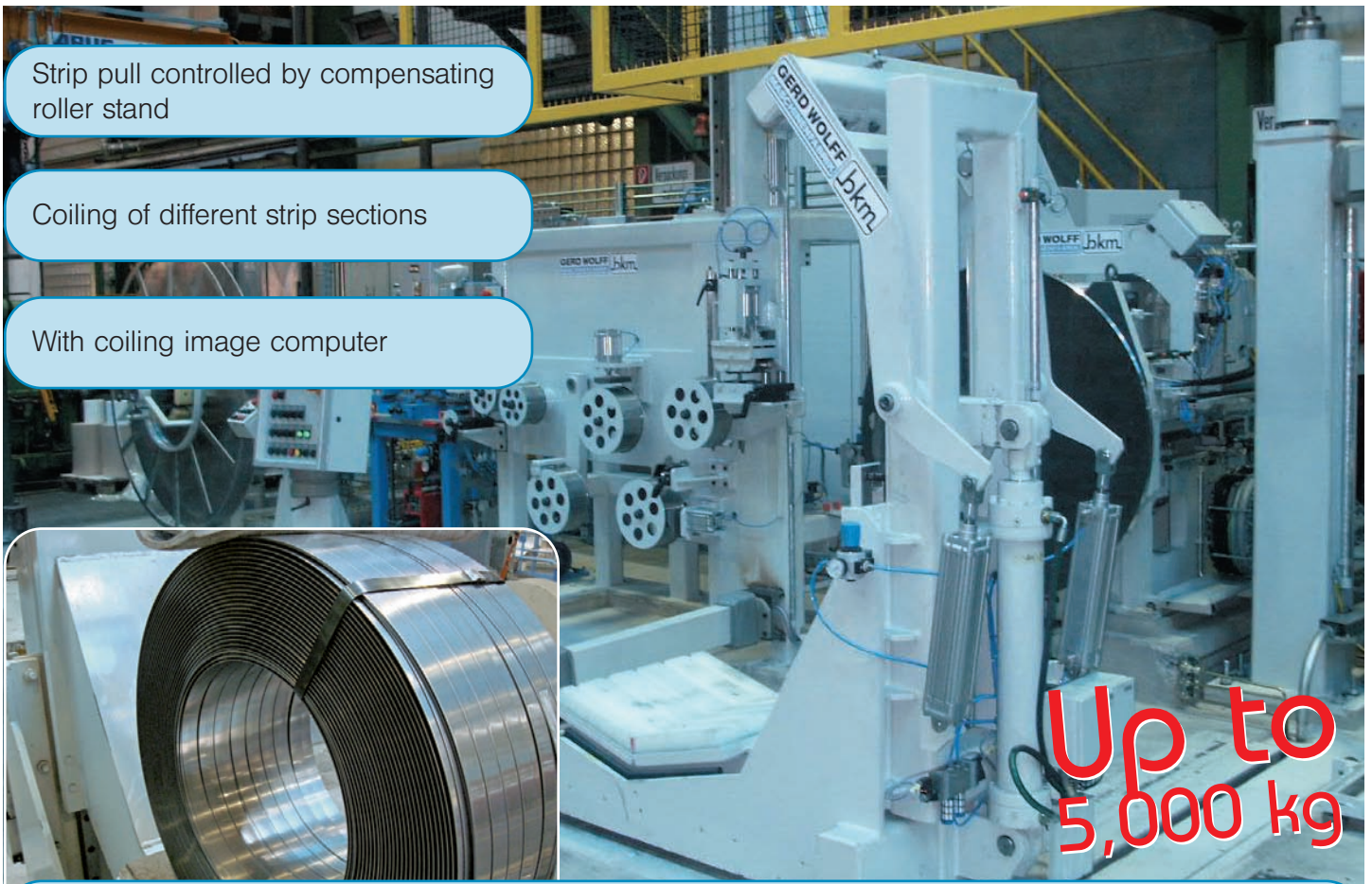


All in one hand

Slit strip coiling made easy

GERD WOLFF
MASCHINENFABRIK

bkm



Strip pull controlled by compensating roller stand

Coiling of different strip sections

With coiling image computer

LAYING COILER

The special laying coiler welds the part strips together after feeding the part strips on the uncoiler and coils them on the laying coiler.

The upstream compensating roller stand controls the coiling speed and the strip pull.

The special control system makes it possible to coil even small, low-strength strip sections without problem.

A special coiling computer ensures that the coils are produced exactly to specification and without coiling image faults.

All in one hand

Specifications:

System speed:	max. 300 m/min
Strip width:	8.0-50 mm
Strip thickness:	0.2-2.0 mm
Strip material:	Strip steel, clad, non-ferrous metal, aluminium
Coil weight:	max. 5,000 kg
Coil width:	up to 550 mm
Coil ID:	400/500 mm
Coil OD:	1,350 mm



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